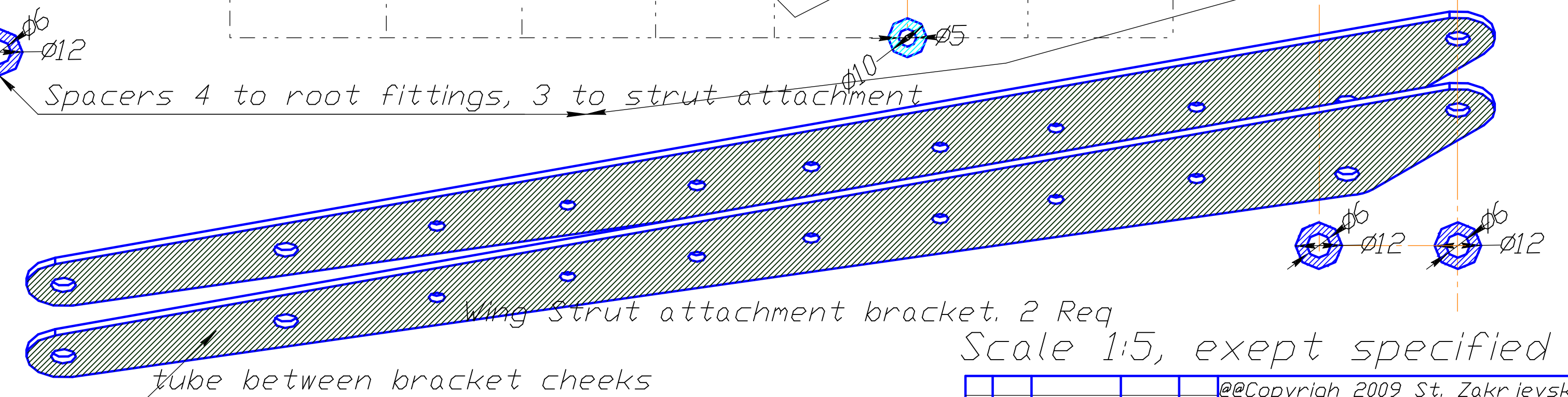
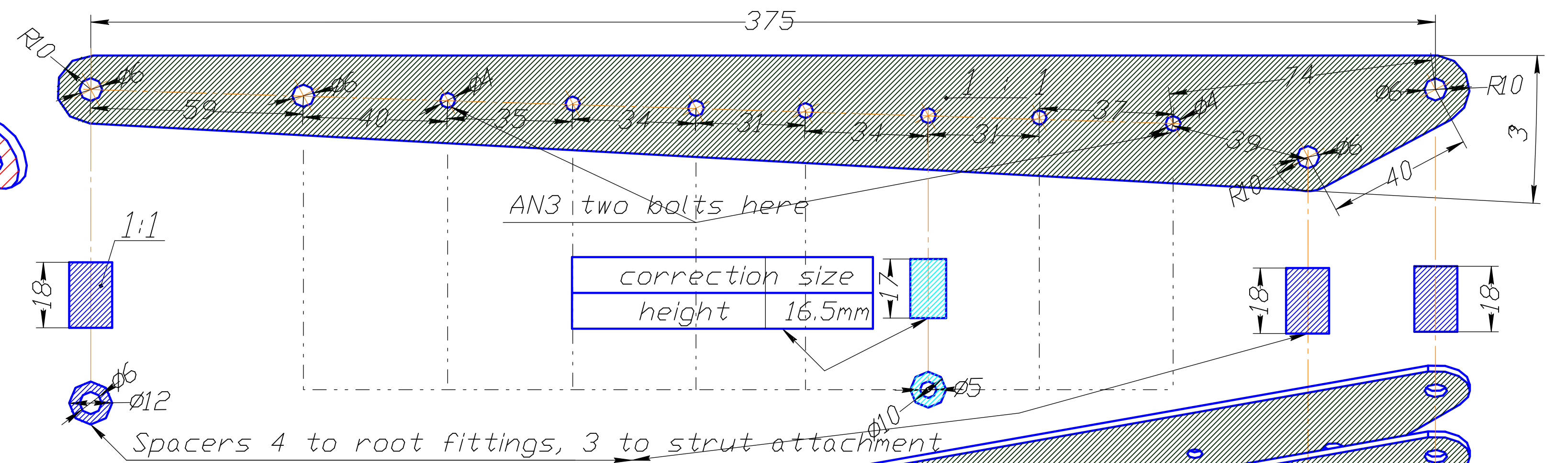
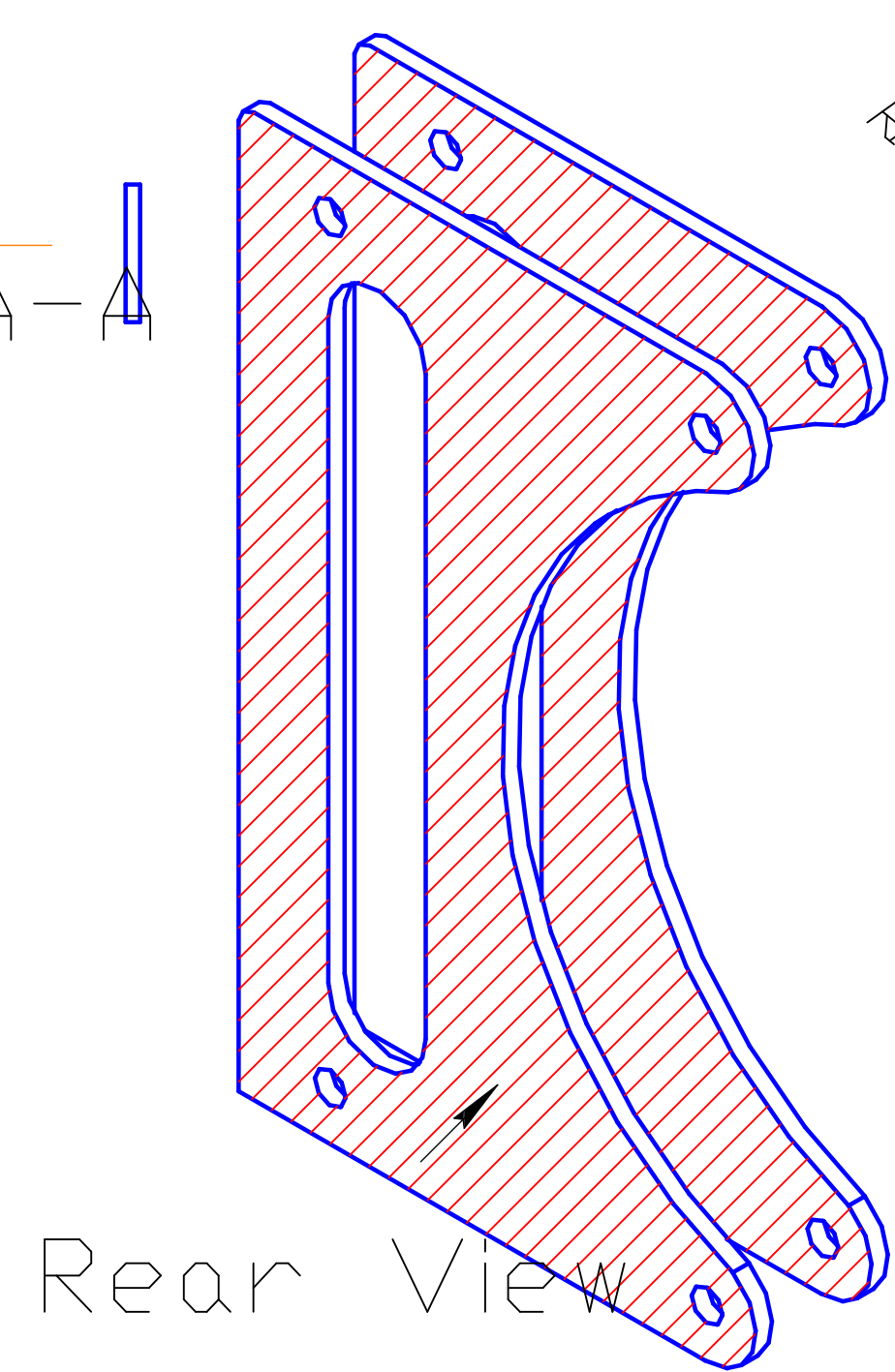
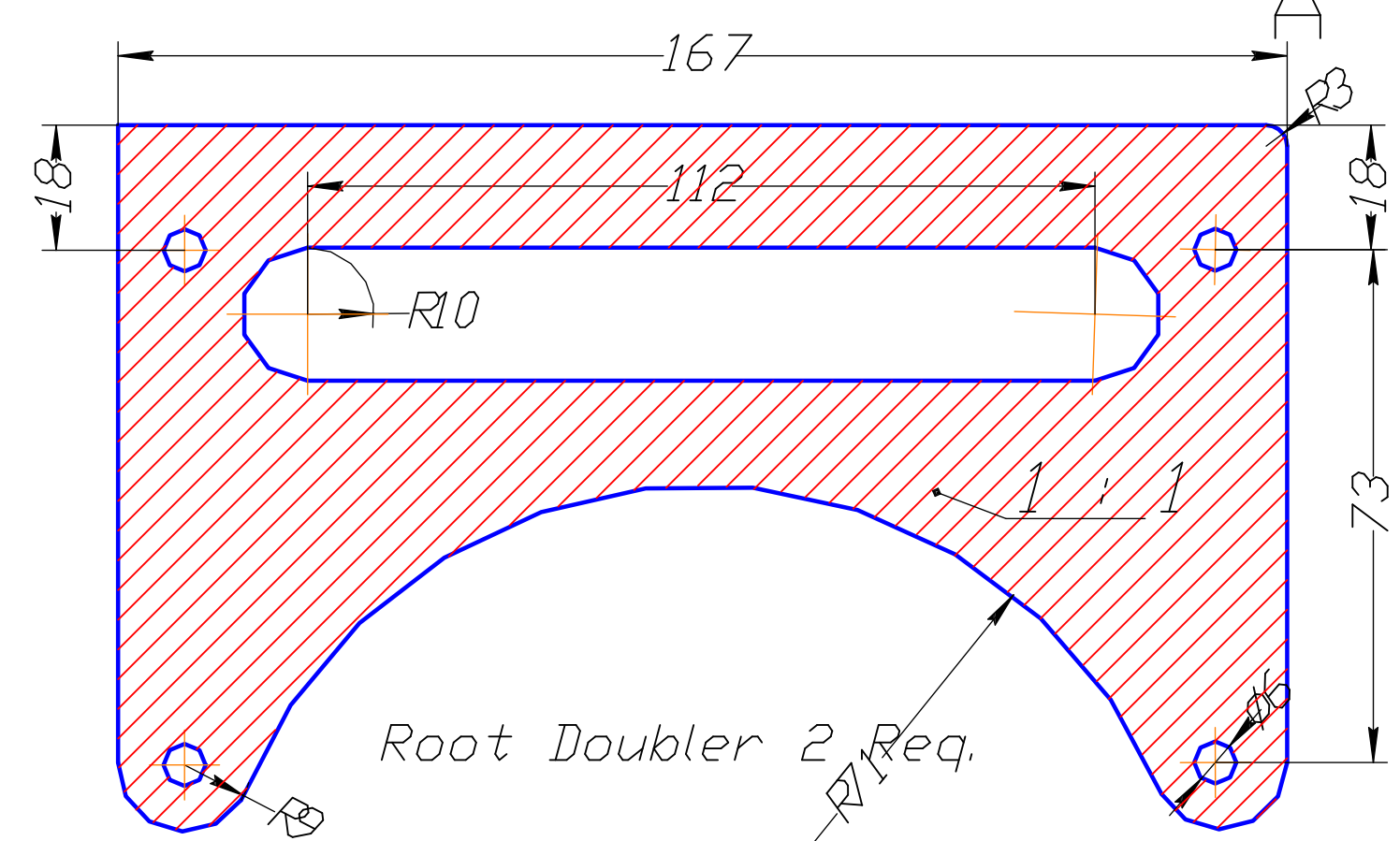
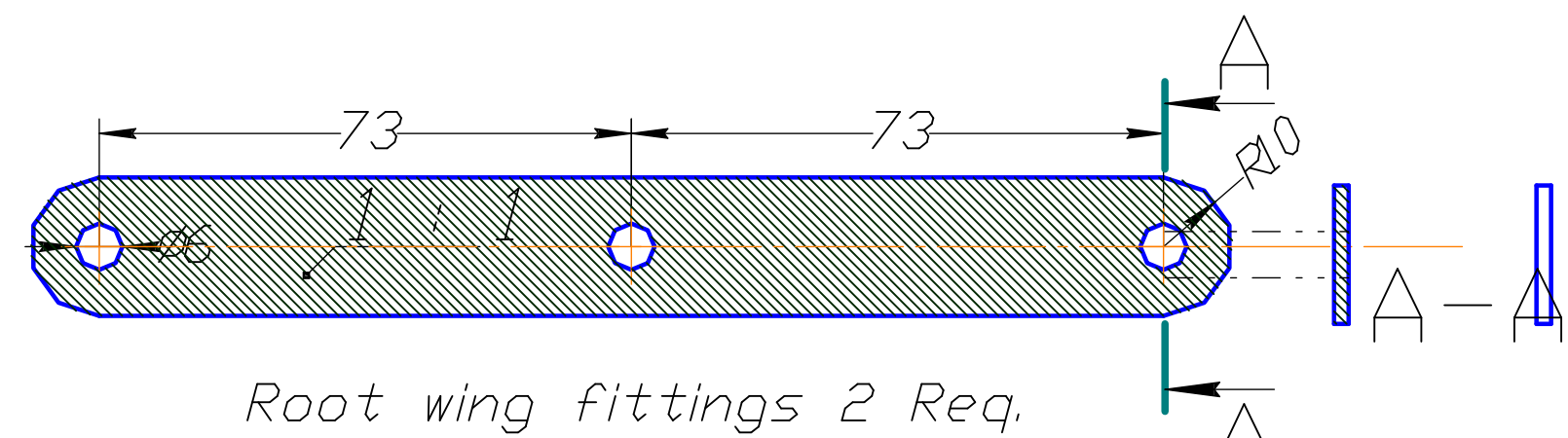
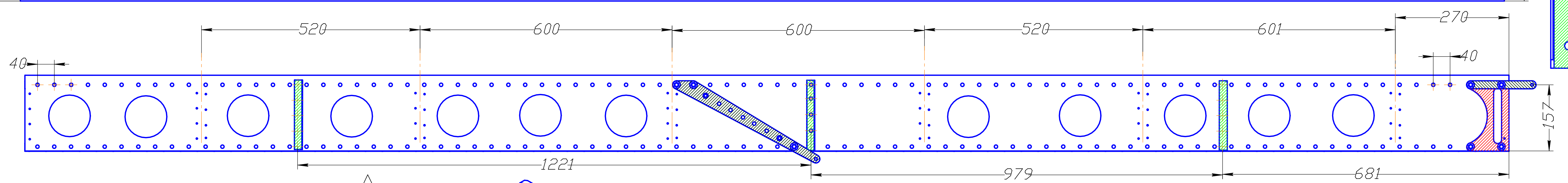
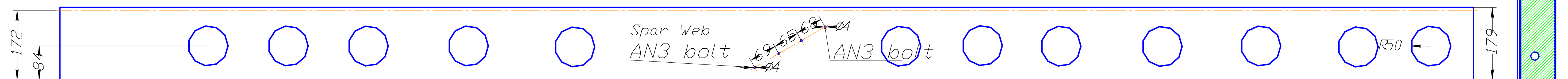
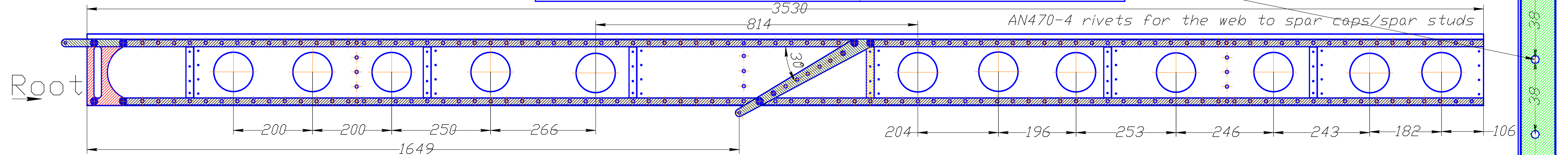
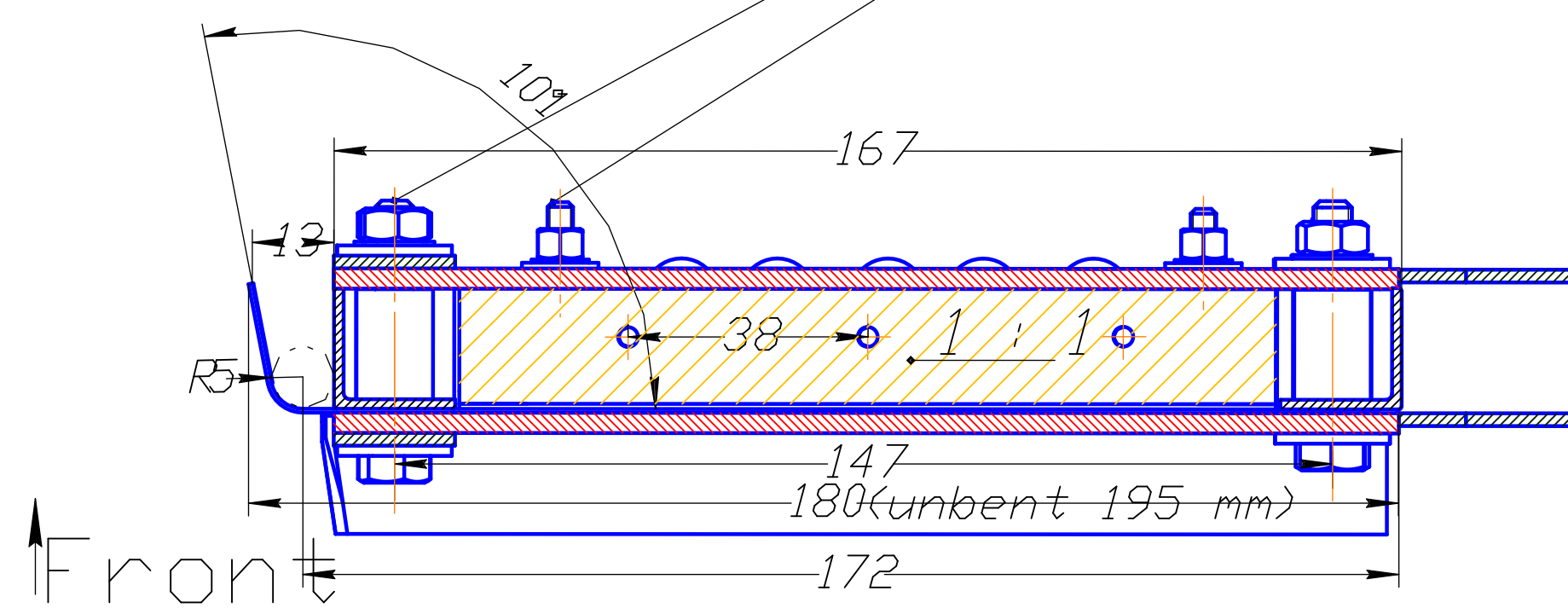
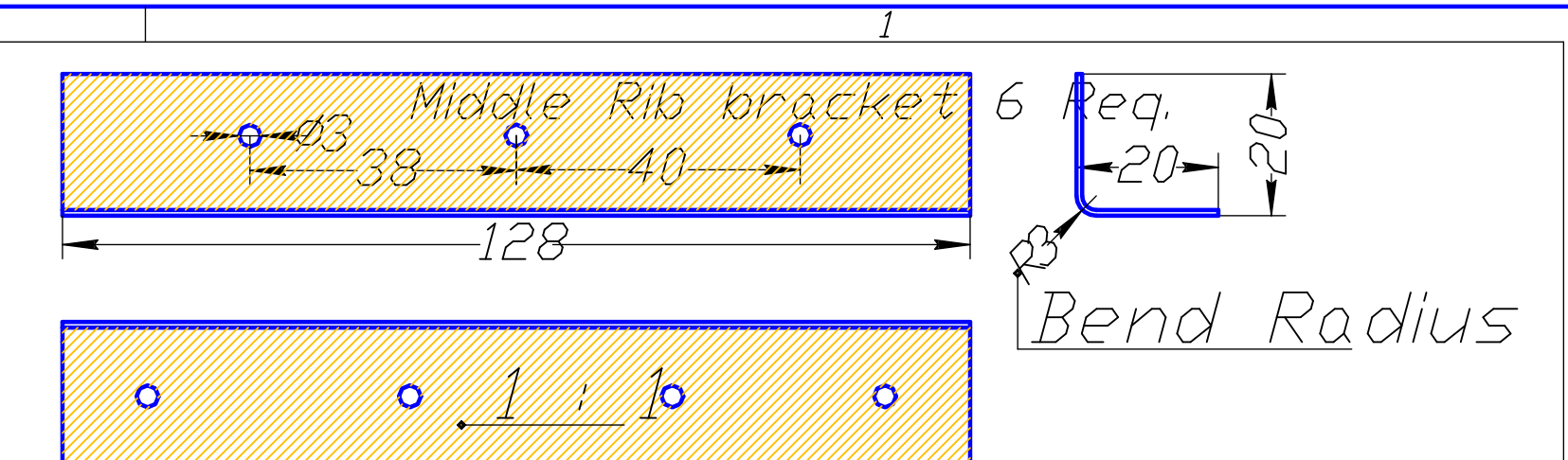


Bolt AN4-12, SL Nut AN-365-4-428, Washer AN-960-416, 7 Req.
Bolt AN3-12, Nut AN-365-3-10-32, Washer AN-960-10, 2 Req.


Element	Materials
Spar Web	Al6061T6 0.025
Spar Angle	Al6061T6 3/4x3/4x1/16
Root Doubler	Al6061T6 1/8 thick
Root Wing Fittings	St4130 2.0 mm thick
Wing Strut attch brckt	St4130 2.0 mm thick
Fitting insertions (all)	Al2024T3 (round bar)
Strt brckt support tube	Al6061T6 3x4x1/16(sq.)
Middle Rib bracket	Al6061T6 0.032
Spar Stud	Al6061T6 3/4x3/4x1/16



Scale 1:5, except specified

Notice:

where stated diameter 6 mm for bolts drill 6.4 mm
where stated diameter 4 mm for bolts drill 4.5 mm

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Sheet 1		Sig.	Himax/Zing		Wght Scale
Design S. Zakrjevsky		Date 06.09	Wing		 3,11 1:5
Measure Metric			Front Spar		Sht 1 Sheets 1